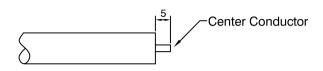
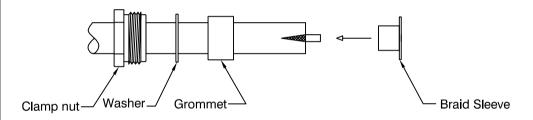
Assembly Instructions

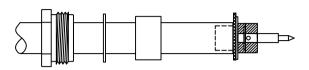
1) Strip the cable to the dimensions shown.

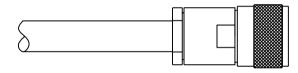


2) Slide the clamp nut, washer and grommet over the cable. Cut 2 slots into the jacket on opposite sides about 8mm long

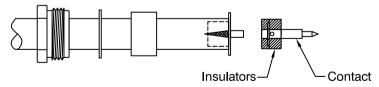


4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.





3) Push the sleeve under the braid and jacket. Place the thin insulator over the center conductor with the counter bored side facing away from the braid sleeve. Solder the contact onto the center conductor. Place the thick insulator over the pin and push down till it meets with the thin insulator.



Instruction Change	LB	2	03 Sept 09
First Issue	LB	1	25 Feb 09
DESCRIPTION OF REVISION	APPVD	ISS	DATE

ELECTRONICS ®
ELECTRONICS

Cinch Connectivity Solutions, Ltd
11 Bilton Road
Chelmsford
Essex CM1 2UP, England

Essex CM1 2UP, England T: +44 (0) 1245 342060 F: +44 124 535 8938

t	SCALE: Not To Scale	DRAWN BY:	L Barnsley
	DIMENSIONS: mm	CHECKED BY:	M Spooner
	TOLERANCES:	APPROVED BY:	M Spooner
		DATE:	25 Feb 09

DESCRIPTION:

Stripping and Assembly Instructions for N Clamp Plug DRAWING NUMBER:

VAIN1201

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