



TE Connectivity

Product Change Notification: P-19-017711

PCN Date: 01-AUG-19

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

AMP Duoplug 2.5 Mark1 series

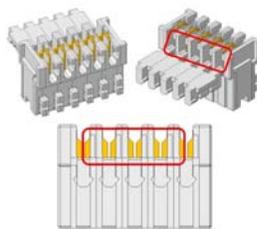
Description of Changes

Design change for process improvement

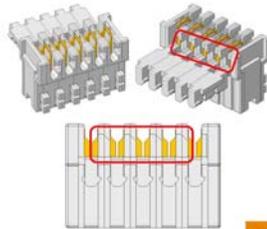
Product improvement_1

Design Improvement

Current Design (3D)



Improved design (3D)



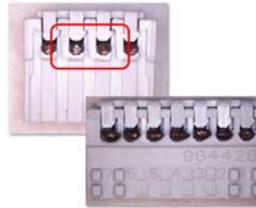
2 TE Connectivity Confidential & Proprietary. Do not reproduce or distribute.



Product improvement_2

Design Improvement

Current Design (real product)



Improved design (real product)



3 TE Connectivity Confidential & Proprietary. Do not reproduce or distribute.



Reason for Changes:

Product improvement. As part of continuous improvement activity, design of the product is changed to improve tool and process. See attachment for design change details. Test on samples have been performed with no impact on termination process and cover retention. No other impact on performance.

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

01-AUG-2019

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

31-DEC-2019

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-284932-0	NO						
1-284932-6	NO						
1-966194-0	NO						
1-966194-3	NO						
1-966194-7	NO						
2-284932-4	NO						
2-284932-8	NO						
2-293207-9	NO						
284930-3	NO						
284930-4	NO						
284930-5	NO						
284930-6	NO						
284930-8	NO						
284932-3	NO						
284932-4	NO						
284932-5	NO						
284932-6	NO						
284932-9	NO						
3-284932-3	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
4-284932-3	NO						

The documents listed below are being modified. Related parts that are not explicitly listed on this PCN are not being modified or discontinued as per the PCN. The Last Order Date, Last Ship Date, First Date to Ship Changed Parts and last date for Mixed Shipments apply only to parts explicitly listed on this PCN.

Customer Drawing(s) Being Modified:

Drawing Number	Related Part Number	Customer Part Number	Current Revision	New Revision
284930	284930-3, 284930-4		A14	
966194	1-966194-0		C7	

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-966194-0	NO						
1-966194-3	NO						
2-284932-8	NO						
2-293207-9	NO						
284930-4	NO						

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1-284932-0	NO						
1-284932-6	NO						
1-966194-0	NO						
1-966194-7	NO						
2-284932-4	NO						
2-284932-8	NO						
2-293207-9	NO						
284930-3	NO						
284930-4	NO						
284930-5	NO						
284930-6	NO						
284930-8	NO						
284932-3	NO						
284932-4	NO						
284932-5	NO						
3-284932-3	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-284932-0	NO						
1-284932-6	NO						
1-966194-0	NO						
1-966194-3	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
1-966194-7	NO						
2-284932-4	NO						
2-284932-8	NO						
2-293207-9	NO						
284930-3	NO						
284930-4	NO						
284930-5	NO						
284930-6	NO						
284930-8	NO						
284932-3	NO						
284932-4	NO						
284932-5	NO						
3-284932-3	NO						

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1-966194-0	NO						
1-966194-3	NO						
1-966194-7	NO						
2-284932-4	NO						
2-284932-8	NO						
284930-3	NO						
284930-4	NO						
284930-5	NO						
284930-6	NO						
284930-8	NO						
284932-3	NO						
284932-4	NO						
284932-5	NO						
284932-6	NO						
284932-9	NO						
3-284932-3	NO						
4-284932-3	NO						

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1-966194-0	NO						
1-966194-3	NO						
1-966194-7	NO						

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
2-284932-4	NO						
2-284932-8	NO						
284930-3	NO						
284930-4	NO						
284930-5	NO						
284930-6	NO						
284930-8	NO						
284932-3	NO						
284932-4	NO						
284932-5	NO						
284932-6	NO						
284932-9	NO						
3-284932-3	NO						
4-284932-3	NO						

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