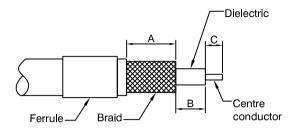
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

A = 8mm

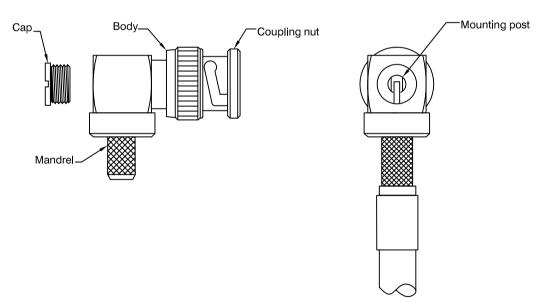
B = 8mm

C = 3mm

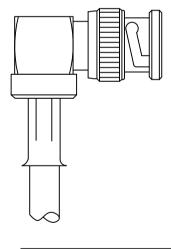


Connector	Stripping Tool		Hex Size	
Part Number	Part Number	Part Number	Pin	Ferrule
VB20-2031	VX1301	DCC1113	N/A	6.48
VB20-2050	VX1301	DCC1113	N/A	5.41
VB20-2051	VX1301	DCC1113	N/A	5.41
VB20-2055	VX1301	DCC1113	N/A	5.41
VB20-2061	VX1301	DCC0908	N/A	4.52
VB20-2062	VX1301	DCC0908	N/A	4.52
VB20-2071	VX1301	DCC0908	N/A	4.52
VB20-2072	VX1301	DCC0908	N/A	4.52

2) Tin the centre conductor of the cable and insert the cable into the body. Ensure that the braid is on the outside of the mandrel and that the center conductor is located in the mounting post.



3) Slide the ferrule over the braid until the ferrule butts up against the body Crimp the ferrule using the correct tool for the connector. Solder the center conductor to the mounting post and fit the end cap in place.



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	SCALE: Not To Scale	DRAWN BY:	S Nash	
k	DIMENSIONS: mm	CHECKED BY:	M Nielsen	
	TOLERANCES:	APPROVED BY:	P Couzens	
		DATE:	24 July 01	

DESCRIPTION:

Stripping and Assembly Instructions for BNC Crimp Right angle Plug DRAWING NUMBER:

VAIB2101

PAGE: 1 OF 1