

SPECIFICATION

SPEC. No. A-Glue-c

D A T E : 2016 Nov.

To

Non-Controlled Copy

CUSTOMER'S PRODUCT NAME

TDK'S PRODUCT NAME

Multilayer Ceramic Chip Capacitors
CGA series/ Automotive grade
Conductive Epoxy application

Please return this specification to TDK representatives with your signature.
If orders are placed without returned specification, please allow us to judge that specification is accepted by your side.

RECEIPT CONFIRMATION

DATE: _____ YEAR _____ MONTH _____ DAY _____

Test conditions in this specification based on AEC-Q200 for automotive application.

TDK Corporation

Sales

Electronic Components

Sales & Marketing Group

Engineering

Electronic Components Business Company

Ceramic Capacitors Business Group

APPROVED	Person in charge

APPROVED	CHECKED	Person in charge

1. SCOPE

This specification is applicable to chip type multilayer ceramic capacitors with a priority over the other relevant specifications.

Production places defined in this specification shall be TDK Corporation Japan, TDK(Suzhou)Co.,Ltd and TDK Components U.S.A. Inc.

EXPLANATORY NOTE:

This specification warrant the quality of the ceramic chip capacitor. The chips should be evaluated or confirmed a state of mounted on your product.

If the use of the chips go beyond the bounds of this specification, we can not afford to guarantee.

2. CODE CONSTRUCTION

(Example)

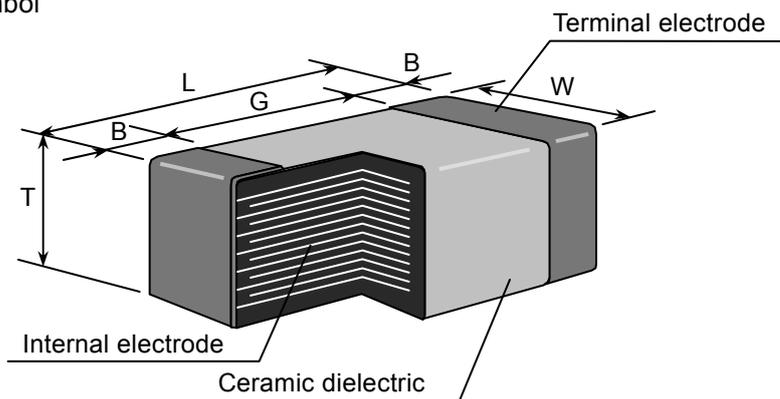
Catalog Number: CGA 5 L 1 X7R 1E 106 K 160 A D
 (Web) (1) (2) (3) (4) (5) (6) (7) (8) (9) (10) (11)

Item Description: CGA 5 L 1 X7R 1E 106 K T xxxB
 (1) (2) (3) (4) (5) (6) (7) (8) (12) (13)

(1) Series

Symbol	Series
CGA	For Automotive application

(2) Case size symbol



Symbol	Type (EIA style)
2	CC0402
3	CC0603
4	CC0805
5	CC1206
6	CC1210

*As for dimensions of each product, please refer to detailed information on TDK web.

(3) Thickness

Symbol	Dimension (mm)	Symbol	Dimension (mm)
B	0.50	J	1.25
C	0.60	L	1.60
E	0.80	M	2.00
F	0.85	P	2.50
H	1.15		

3. RATED CAPACITANCE AND TOLERANCE

3.1 Standard combination of rated capacitance and tolerances

Class	Temperature Characteristics	Capacitance tolerance		Rated capacitance
		Cap ≤ 5pF	C (± 0.25pF)	
1	C0G	5pF < Cap ≤ 10pF	D (± 0.5pF)	1, 1.5, 2, 2.2, 3, 3.3, 4, 4.7, 5
		10pF < Cap	J (± 5%) K (± 10%)	6, 6.8, 7, 8, 9, 10
				E – 12 series
2	X7R X8R	K (± 10%) M (± 20%)		E – 6 series

3.2 Capacitance Step in E series

E series	Capacitance Step											
E- 6	1.0	1.5		2.2		3.3		4.7		6.8		
E- 12	1.0	1.2	1.5	1.8	2.2	2.7	3.3	3.9	4.7	5.6	6.8	8.2

4. OPERATING TEMPERATURE RANGE

T.C.	Min. operating Temperature	Max. operating Temperature	Reference Temperature
C0G, X7R,	-55°C	125°C	25°C
X8R	-55°C	150°C	25°C

5. STORING CONDITION AND TERM

5 to 40°C at 20 to 70%RH
6 months Max.

6. INDUSTRIAL WASTE DISPOSAL

Dispose this product as industrial waste in accordance with the Industrial Waste Law.

7. CAUTION FOR CONDUCTIVE GLUE MOUNTING PRODUCTS

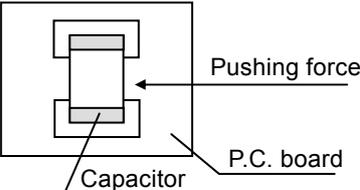
This product is to be mounted by glue including Ag (Silver) as a conductive material. To avoid electromigration of Ag and failures caused by corrosive gas, chip capacitors on P.C. boards should be protected by moisture proof-sealing, such as silicon or equivalent, and/or a sealed package.

8. PERFORMANCE

table 1

No.	Item	Performance	Test or inspection method														
1	External Appearance	No defects which may affect performance.	Inspect with magnifying glass (3×)														
2	Insulation Resistance	10,000MΩ or 500MΩ·μF min. (As for the capacitors of rated voltage 16V DC and, 10,000 MΩ or 100MΩ·μF min.,) whichever smaller.	Apply rated voltage for 60s.														
3	Voltage Proof	Withstand test voltage without insulation breakdown or other damage.	<table border="1"> <thead> <tr> <th>Class</th> <th>Apply voltage</th> </tr> </thead> <tbody> <tr> <td>Class 1</td> <td>3 × rated voltage</td> </tr> <tr> <td>Class 2</td> <td>2.5 × rated voltage</td> </tr> </tbody> </table> <p>Above DC voltage shall be applied for 1s. Charge/ discharge current shall not exceed 50mA.</p>	Class	Apply voltage	Class 1	3 × rated voltage	Class 2	2.5 × rated voltage								
Class	Apply voltage																
Class 1	3 × rated voltage																
Class 2	2.5 × rated voltage																
4	Capacitance	Within the specified tolerance.	<table border="1"> <thead> <tr> <th>Class</th> <th>Capacitance</th> <th>Measuring frequency</th> <th>Measuring voltage</th> </tr> </thead> <tbody> <tr> <td rowspan="2">1</td> <td>Cap ≤ 1000pF</td> <td>1MHz±10%</td> <td rowspan="2">0.5-5Vrms.</td> </tr> <tr> <td>1000pF < Cap</td> <td>1kHz±10%</td> </tr> <tr> <td>2</td> <td>All</td> <td>1kHz±10%</td> <td>1.0±0.2Vrms</td> </tr> </tbody> </table> <p>For information which product has which measuring voltage, please contact with our sales representative.</p>	Class	Capacitance	Measuring frequency	Measuring voltage	1	Cap ≤ 1000pF	1MHz±10%	0.5-5Vrms.	1000pF < Cap	1kHz±10%	2	All	1kHz±10%	1.0±0.2Vrms
Class	Capacitance	Measuring frequency	Measuring voltage														
1	Cap ≤ 1000pF	1MHz±10%	0.5-5Vrms.														
	1000pF < Cap	1kHz±10%															
2	All	1kHz±10%	1.0±0.2Vrms														
5	Q (Class1) Dissipation Factor (Class2)	As for spec of each product, please refer to detailed information on TDK web.	See No.4 in this table for measuring condition.														
6	Temperature Characteristics of Capacitance (Class1)	<table border="1"> <thead> <tr> <th>T. C.</th> <th>Temperature Coefficient</th> </tr> </thead> <tbody> <tr> <td>COG</td> <td>0 ± 30 (ppm/°C)</td> </tr> </tbody> </table> <p>Capacitance drift within ± 0.2% or ± 0.05pF, whichever larger.</p>	T. C.	Temperature Coefficient	COG	0 ± 30 (ppm/°C)	<p>Temperature coefficient shall be calculated based on values at 25°C and 85°C temperature.</p> <p>Measuring temperature below 20°C shall be -10°C and -25°C.</p>										
T. C.	Temperature Coefficient																
COG	0 ± 30 (ppm/°C)																

(continued)

No.	Item	Performance	Test or inspection method										
7	Temperature Characteristics of Capacitance (Class2)	<p>Capacitance Change (%)</p> <hr/> <p>No voltage applied</p> <hr/> <p>X7R: ±15 X8R: ±15</p> <hr/>	<p>Capacitance shall be measured by the steps shown in the following table after thermal equilibrium is obtained for each step.</p> <p>ΔC be calculated ref. STEP3 reading</p> <table border="1"> <thead> <tr> <th>Step</th> <th>Temperature(°C)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>25 ± 2</td> </tr> <tr> <td>2</td> <td>-55 ± 3</td> </tr> <tr> <td>3</td> <td>25 ± 2</td> </tr> <tr> <td>4*</td> <td>Max. operating Temp. ± 2</td> </tr> </tbody> </table> <p>*X7R: 125°C X8R: 150°C</p>	Step	Temperature(°C)	1	25 ± 2	2	-55 ± 3	3	25 ± 2	4*	Max. operating Temp. ± 2
Step	Temperature(°C)												
1	25 ± 2												
2	-55 ± 3												
3	25 ± 2												
4*	Max. operating Temp. ± 2												
8	Robustness of Terminations	No sign of termination coming off, breakage of ceramic, or other abnormal signs.	<p>Mount the capacitors on an Alumina substrate shown in Appendix1 with conductive glue and apply a pushing force of 5N with 10±1s. (2N is applied for CGA2 [CC0402] type)</p> 										
9	Vibration	No mechanical damage.	<p>Mount the capacitors on an Alumina substrate shown in Appendix1 with conductive glue before testing.</p> <p>Vibrate the capacitors with following conditions.</p> <p>Applied force : 5G max. Frequency : 10 - 2,000Hz Duration : 20 min. Cycle : 12 cycles in each 3 mutually perpendicular directions.</p>										
	External appearance												
	Capacitance	<table border="1"> <thead> <tr> <th>Characteristics</th> <th>Change from the value before test*</th> </tr> </thead> <tbody> <tr> <td>C0G</td> <td>±2.5% or ±0.25pF, whichever larger</td> </tr> <tr> <td>X7R,X8R</td> <td>±7.5%</td> </tr> </tbody> </table>	Characteristics	Change from the value before test*	C0G	±2.5% or ±0.25pF, whichever larger	X7R,X8R	±7.5%					
Characteristics	Change from the value before test*												
C0G	±2.5% or ±0.25pF, whichever larger												
X7R,X8R	±7.5%												
	Q (Class 1)	<table border="1"> <thead> <tr> <th>Capacitance</th> <th>Q</th> </tr> </thead> <tbody> <tr> <td>Cap ≥ 30pF</td> <td>1,000 min.</td> </tr> <tr> <td>30pF > Cap</td> <td>400 + 20xC min.</td> </tr> </tbody> </table> <p>C: Rated capacitance (pF)</p>	Capacitance	Q	Cap ≥ 30pF	1,000 min.	30pF > Cap	400 + 20xC min.					
Capacitance	Q												
Cap ≥ 30pF	1,000 min.												
30pF > Cap	400 + 20xC min.												
	D.F. (Class 2)	Meet the initial spec.											

*Typical SPEC.

(continued)

No.	Item	Performance	Test or inspection method																
10	Temperature cycle	External appearance	No mechanical damage.																
		Capacitance	Characteristics	Change from the value before test*															
			Class1/ C0G	±2.5% or ±0.25pF, whichever larger															
			Class2/ X7R, X8R	± 7.5 %															
		Q (Class1)	Meet the initial spec.	<table border="1"> <thead> <tr> <th>Step</th> <th>Temperature(°C)</th> <th>Time (min.)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>-55 ±3</td> <td>30 ± 3</td> </tr> <tr> <td>2</td> <td>25</td> <td>2 - 5</td> </tr> <tr> <td>3*</td> <td>Max. operating Temp. ±2</td> <td>30 ± 2</td> </tr> <tr> <td>4</td> <td>25</td> <td>2 - 5</td> </tr> </tbody> </table>	Step	Temperature(°C)	Time (min.)	1	-55 ±3	30 ± 3	2	25	2 - 5	3*	Max. operating Temp. ±2	30 ± 2	4	25	2 - 5
		Step	Temperature(°C)		Time (min.)														
1	-55 ±3	30 ± 3																	
2	25	2 - 5																	
3*	Max. operating Temp. ±2	30 ± 2																	
4	25	2 - 5																	
D.F. (Class2)	Meet the initial spec.																		
Insulation Resistance	Meet the initial spec.																		
Voltage proof	No insulation breakdown or other damage.																		
			*C0G, X7R: 125°C X8R: 150°C																
11	Moisture Resistance (Steady State)	External appearance	No mechanical damage.																
		Capacitance	Characteristics	Change from the value before test*															
			Class1/ C0G	±5% or ±0.5pF, whichever larger															
			Class2/ X7R, X8R	± 12.5 %															
		Q (Class1)	Capacitance	Q															
			Cap ≥ 30pF	350 min.															
10pF ≤ Cap < 30pF	275 + 5/2xC min.																		
10pF > Cap	200 + 10xC min.																		
		C: Rated capacitance (pF)																	
D.F. (Class2)	200% of initial spec. max.																		
Insulation Resistance	1,000MΩ or 50MΩ·μF min. (As for the capacitors of rated voltage 16V DC, 1,000 MΩ or 10MΩ·μF min.,) whichever smaller.																		
			<p>Mount the capacitors on an Alumina substrate shown in Appendix1 with conductive glue before testing.</p> <p>Expose the capacitors in the condition step1 through step 4 and repeat 1,000 times consecutively.</p> <p>Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.</p> <p>Mount the capacitors on an Alumina substrate shown in Appendix1 with conductive glue before testing.</p> <p>Leave at temperature 40±2°C, 90 to 95%RH for 500 +24,0h.</p> <p>Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.</p>																

*Typical SPEC.

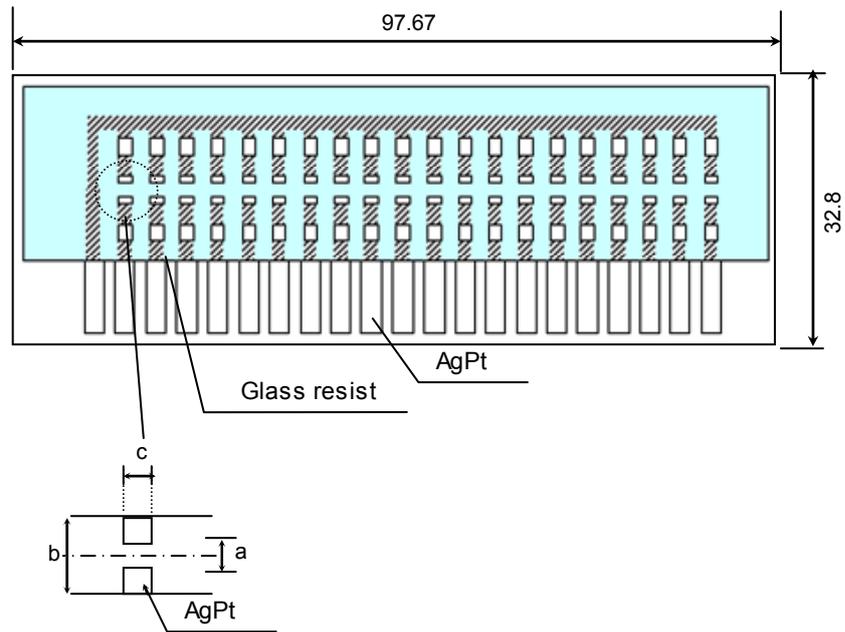
(continued)

No.	Item		Performance		Test or inspection method					
12	Moisture Resistance	External appearance	No mechanical damage.		<p>Mount the capacitors on an Alumina substrate shown in Appendix1 with conductive glue before testing.</p> <p>Apply the rated voltage at temperature 85°C and 85%RH for 1,000 +48,0h.</p> <p>Charge/ discharge current shall not exceed 50mA.</p> <p>Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.</p> <p>Voltage conditioning (only for Class2) Voltage treat the capacitors under testing temperature and voltage for 1 hour.</p> <p>Leave the capacitors in ambient condition for 24±2h before measurement.</p> <p>Use this measurement for initial value.</p>					
		Capacitance	<table border="1"> <tr> <th>Characteristics</th> <th>Change from the value before test*</th> </tr> <tr> <td>Class1/ C0G</td> <td>±7.5% or ±0.75pF, whichever larger</td> </tr> <tr> <td>Class2/ X7R, X8R</td> <td>± 12.5 %</td> </tr> </table>	Characteristics		Change from the value before test*	Class1/ C0G	±7.5% or ±0.75pF, whichever larger	Class2/ X7R, X8R	± 12.5 %
	Characteristics	Change from the value before test*								
	Class1/ C0G	±7.5% or ±0.75pF, whichever larger								
	Class2/ X7R, X8R	± 12.5 %								
	Q (Class1)	Capacitance	Q							
Cap ≥ 30pF		200 min.								
30pF > Cap		100 + 10/3xC min.								
C: Rated capacitance (pF)										
D.F. (Class2)	200% of initial spec. max.									
Insulation Resistance	500MΩ or 25MΩ·μF min. (As for the capacitors of rated voltage 16V DC, 500 MΩ or 5MΩ·μF min.,) whichever smaller.									
13	Life	External appearance	No mechanical damage.		<p>Mount the capacitors on an Alumina substrate shown in Appendix1 with conductive glue before testing.</p> <p>Below the voltage shall be applied at Max. operating Temp. ±2°C for 1,000 +48,0h.</p> <table border="1"> <tr> <td>Applied Voltage</td> </tr> <tr> <td>Rated voltage x2</td> </tr> <tr> <td>Rated voltage x1.5</td> </tr> <tr> <td>Rated voltage x1</td> </tr> </table> <p>As for applied voltage, please refer “Voltage condition in the life test” on p-2.</p> <p>Charge/ discharge current shall not exceed 50mA.</p> <p>Leave the capacitors in ambient condition for 6 to 24h (Class1) or 24±2h (Class2) before measurement.</p> <p>Voltage conditioning (only for Class2) Voltage treat the capacitors under testing temperature and voltage for 1 hour.</p> <p>Leave the capacitors in ambient condition for 24±2h before measurement.</p> <p>Use this measurement for initial value.</p>	Applied Voltage	Rated voltage x2	Rated voltage x1.5	Rated voltage x1	
		Applied Voltage								
	Rated voltage x2									
	Rated voltage x1.5									
	Rated voltage x1									
	Capacitance	<table border="1"> <tr> <th>Characteristics</th> <th>Change from the value before test*</th> </tr> <tr> <td>Class1/ C0G</td> <td>±3% or ±0.3pF, whichever larger</td> </tr> <tr> <td>Class2/ X7R, X8R</td> <td>± 15 %</td> </tr> </table>	Characteristics	Change from the value before test*		Class1/ C0G	±3% or ±0.3pF, whichever larger	Class2/ X7R, X8R	± 15 %	
Characteristics	Change from the value before test*									
Class1/ C0G	±3% or ±0.3pF, whichever larger									
Class2/ X7R, X8R	± 15 %									
Q (Class1)	Capacitance	Q								
	Cap ≥ 30pF	350 min.								
	10pF ≤ Cap < 30pF	275 + 5/2xC min.								
	10pF > Cap	200 + 10xC min.								
C: Rated capacitance (pF)										
D.F. (Class2)	200% of initial spec. max.									
Insulation Resistance	1,000MΩ or 50MΩ·μF min. (As for the capacitors of rated voltage 16V DC, 1,000 MΩ or 10MΩ·μF min.,) whichever smaller.									

*Typical SPEC.

**As for the initial measurement of capacitors (Class2) on number 7, 9, 10 and 11 leave capacitors at 150 –10,0°C for 1 hour and measure the value after leaving capacitors for 24±2h in ambient condition.

Appendix 1 P.C. board for bending test



(Unit : mm)

Type	Dimensions		
	a	b	c
TDK(EIA style)			
CGA2 [CC0402]	0.5	1.4	0.5
CGA3 [CC0603]	0.9	2.7	1.2
CGA4 [CC0805]	0.9	2.7	1.9
CGA5 [CC1206]	1.8	4.0	2.0
CGA6 [CC1210]	1.8	4.4	3.0

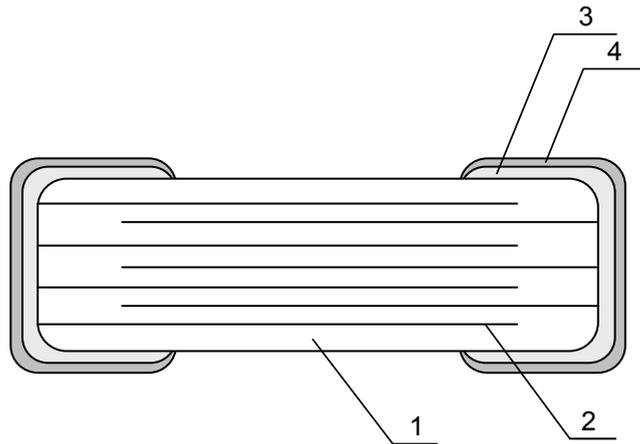
1. Material: Alumina substrate

2. Thickness: 0.8mm



3. Caution for mounting with conductive glue
(Refer to page11.)

9. INSIDE STRUCTURE AND MATERIAL



No.	NAME	MATERIAL	
		Class1	Class2
1	Dielectric	CaZrO ₃	BaTiO ₃
2	Electrode	Nickel (Ni)	
3	Termination	Copper (Cu)	
4		AgPdCu	

10. PACKAGING

Packaging shall be done to protect the components from the damage during transportation and storing, and a label which has the following information shall be attached.

- 1) Total number of components in a plastic bag for bulk packaging: 1000pcs
- 2) Tape packaging is as per 12. TAPE PACKAGING SPECIFICATION.
(CGA2 [CC0402] types are applicable only to tape packaging.)

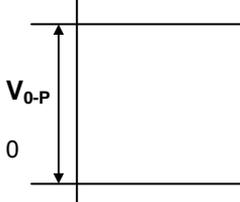
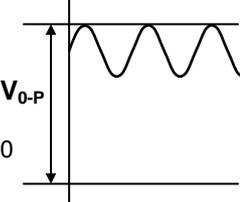
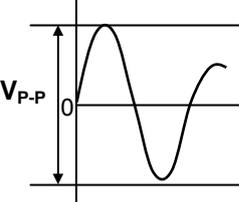
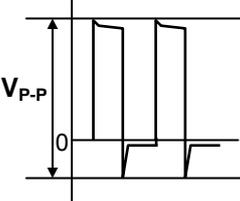
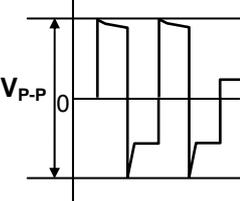
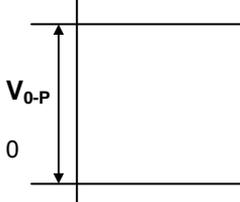
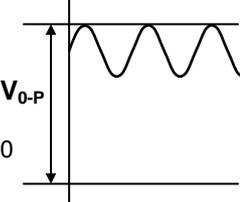
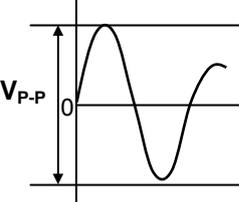
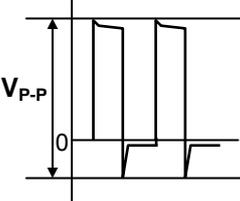
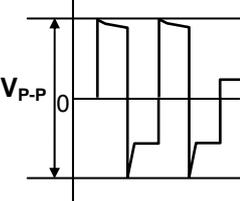
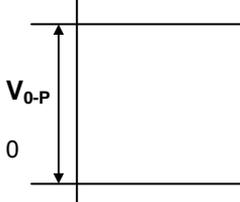
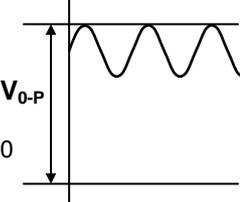
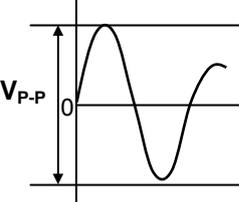
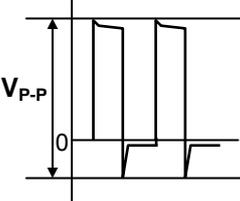
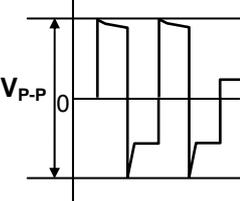
- 1) Inspection No.
- 2) TDK P/N
- 3) Customer's P/N
- 4) Quantity

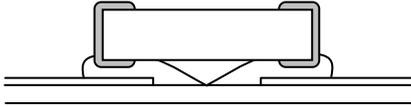
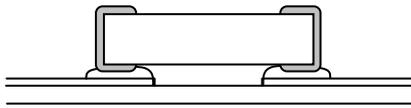
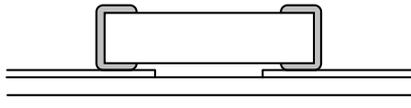
*Composition of Inspection No.

Example F 6 A - 00 - 000
 (a) (b) (c) (d) (e)

- a) Line code
- b) Last digit of the year
- c) Month and A for January and B for February and so on. (Skip I)
- d) Inspection Date of the month.
- e) Serial No. of the day

11. Caution

No.	Process	Condition																
1	Operating Condition (Storage, Transportation)	<p>1-1. Storage</p> <ol style="list-style-type: none"> 1) The capacitors must be stored in an ambient temperature of 5 to 40°C with a relative humidity of 20 to 70%RH. The products should be used within 6 months upon receipt. 2) The capacitors must be operated and stored in an environment free of dew condensation and these gases such as Hydrogen Sulphide, Hydrogen Sulphate, Chlorine, Ammonia and sulfur. 3) Avoid storing in sun light and falling of dew. 4) Do not use capacitors under high humidity and high and low atmospheric pressure which may affect capacitors reliability. <p>1-2. Handling in transportation</p> <p>In case of the transportation of the capacitors, the performance of the capacitors may be deteriorated depending on the transportation condition. (Refer to JEITA RCR-2335C 9.2 Handling in transportation)</p>																
2	Circuit design ⚠ Caution	<p>2-1. Operating temperature</p> <p>Operating temperature should be followed strictly within this specification, especially be careful with maximum temperature.</p> <ol style="list-style-type: none"> 1) Do not use capacitors above the maximum allowable operating temperature. 2) Surface temperature including self heating should be below maximum operating temperature. (Due to dielectric loss, capacitors will heat itself when AC is applied. Especially at high frequencies around its SRF, the heat might be so extreme that it may damage itself or the product mounted on. Please design the circuit so that the maximum temperature of the capacitors including the self heating to be below the maximum allowable operating temperature. Temperature rise at capacitor surface shall be below 20°C) 3) The electrical characteristics of the capacitors will vary depending on the temperature. The capacitors should be selected and designed in taking the temperature into consideration. <p>2-2. Operating voltage</p> <ol style="list-style-type: none"> 1) Operating voltage across the terminals should be below the rated voltage. When AC and DC are super imposed, V_{0-P} must be below the rated voltage. — (1) and (2) <p>AC or pulse with overshooting, V_{P-P} must be below the rated voltage. — (3), (4) and (5)</p> <p>When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use the capacitors within rated voltage containing these Irregular voltage.</p> <table border="1" data-bbox="472 1473 1445 2051"> <thead> <tr> <th data-bbox="472 1473 660 1518">Voltage</th> <th data-bbox="660 1473 922 1518">(1) DC voltage</th> <th data-bbox="922 1473 1184 1518">(2) DC+AC voltage</th> <th data-bbox="1184 1473 1445 1518">(3) AC voltage</th> </tr> </thead> <tbody> <tr> <td data-bbox="472 1518 660 1751">Positional Measurement (Rated voltage)</td> <td data-bbox="660 1518 922 1751">  </td> <td data-bbox="922 1518 1184 1751">  </td> <td data-bbox="1184 1518 1445 1751">  </td> </tr> <tr> <th data-bbox="472 1778 660 1823">Voltage</th> <th data-bbox="660 1778 922 1823">(4) Pulse voltage (A)</th> <th data-bbox="922 1778 1184 1823">(5) Pulse voltage (B)</th> <td></td> </tr> <tr> <td data-bbox="472 1823 660 2051">Positional Measurement (Rated voltage)</td> <td data-bbox="660 1823 922 2051">  </td> <td data-bbox="922 1823 1184 2051">  </td> <td></td> </tr> </tbody> </table>	Voltage	(1) DC voltage	(2) DC+AC voltage	(3) AC voltage	Positional Measurement (Rated voltage)				Voltage	(4) Pulse voltage (A)	(5) Pulse voltage (B)		Positional Measurement (Rated voltage)			
Voltage	(1) DC voltage	(2) DC+AC voltage	(3) AC voltage															
Positional Measurement (Rated voltage)																		
Voltage	(4) Pulse voltage (A)	(5) Pulse voltage (B)																
Positional Measurement (Rated voltage)																		

No.	Process	Condition
2	Circuit design ⚠ Caution	2) Even below the rated voltage, if repetitive high frequency AC or pulse is applied, the reliability of the capacitors may be reduced. 3) The effective capacitance will vary depending on applied DC and AC voltages. The capacitors should be selected and designed in taking the voltages into consideration. 2-3. Frequency When the capacitors (Class 2) are used in AC and/or pulse voltages, the capacitors may vibrate themselves and generate audible sound.
3	Designing Alumina Substrate	The amount of glue at the terminations has a direct effect on the reliability of the capacitors. 1) The greater the amount of glue with low thickness of land, the higher risk of electrical connection by conductive glue. Design of land and the amount of glue must be considered well. 2) Avoid using common land for multiple terminations and provide individual land for each terminations.
4	Mounting	4-1. Stress from mounting head 1) If the mounting head is adjusted too low, it may induce excessive stress in the chip capacitor to result in cracking. Please take following precautions. 2) Adjust the bottom dead center of the mounting head to reach on the Alumina substrate surface and not press it. 3) Adjust the mounting head pressure to be 1 to 3N of static weight. 4-2. Amount of conductive glue Excessive glue will make a electrical connection under the chip. In sufficient glue may detach the capacitor from the Alumina substrate. <hr/> <div style="display: flex; justify-content: space-between; align-items: center;"> <div data-bbox="501 1339 624 1395">Excessive glue</div> <div data-bbox="671 1317 1082 1424">  </div> <div data-bbox="1107 1339 1433 1395">Electrical connection will be made under the chip.</div> </div> <hr/> <div style="display: flex; justify-content: space-between; align-items: center;"> <div data-bbox="501 1509 624 1543">Adequate</div> <div data-bbox="671 1473 1082 1581">  </div> </div> <hr/> <div style="display: flex; justify-content: space-between; align-items: center;"> <div data-bbox="501 1653 624 1709">Insufficient glue</div> <div data-bbox="671 1639 1082 1747">  </div> <div data-bbox="1107 1630 1433 1731">Low robustness may cause contact failure or chip capacitor comes off the Alumina substrate.</div> </div> <hr/>

No.	Process	Condition
5	Coating and molding of the Alumina substrate	<p>1) When the Alumina substrate is coated, please verify the quality influence on the product.</p> <p>2) Please verify carefully that there is no harmful decomposing or reaction gas emission during curing which may damage the chip capacitors.</p> <p>3) Please verify the curing temperature.</p>
6	Handling of loose chip capacitors	<p>1) If dropped the chip capacitors may crack. Once dropped do not use it. Especially, the large case sized chip capacitors are tendency to have cracks easily, so please handle with care.</p> <div data-bbox="762 622 1185 875" data-label="Image"> <p>The diagram shows a perspective view of a rectangular chip capacitor falling from a height onto a surface labeled 'Floor'. A jagged crack is shown on the top surface of the capacitor, with an arrow pointing to it labeled 'Crack'.</p> </div> <p>2) Piling the Alumina substrate after mounting for storage or handling, the corner of the Alumina substrate may hit the chip capacitors of another board to cause crack.</p> <div data-bbox="746 1010 1177 1234" data-label="Image"> <p>The diagram shows a cross-section of two printed circuit boards (PCBs) stacked on top of each other. The top board is tilted, and its corner is shown hitting a chip capacitor mounted on the bottom board. A jagged crack is shown on the top surface of the capacitor, with an arrow pointing to it labeled 'Crack'. The top board is labeled 'P.C. board'.</p> </div>
7	Capacitance aging	<p>The capacitors (Class 2) have aging in the capacitance. They may not be used in precision time constant circuit. In case of the time constant circuit, the evaluation should be done well.</p>
8	Estimated life and estimated failure rate of capacitors	<p>As per the estimated life and the estimated failure rate depend on the temperature and the voltage. This can be calculated by the equation described in JEITA RCR-2335C Annex F (Informative) Calculation of the estimated life time and the estimated failure rate. (Voltage acceleration coefficient : 3 multiplication rule, Temperature acceleration coefficient : 10°C rule)</p> <p>The failure rate can be decreased by reducing the temperature and the voltage but they will not be guaranteed.</p>

No.	Process	Condition
9	Caution during operation of equipment	<p>1) A capacitor shall not be touched directly with bare hands during operation in order to avoid electric shock. Electric energy held by the capacitor may be discharged through the human body when touched with a bare hand. Even when the equipment is off, a capacitor may stay charged. The capacitor should be handled after being completely discharged using a resistor.</p> <p>2) The terminals of a capacitor shall not be short-circuited by any accidental contact with a conductive object. A capacitor shall not be exposed to a conductive liquid such as an acid or alkali solution. A conductive object or liquid, such as acid and alkali, between the terminals may lead to the breakdown of a capacitor due to short circuit</p> <p>3) Confirm that the environment to which the equipment will be exposed during transportation and operation meets the specified conditions. Do not to use the equipment in the following environments.</p> <p>(1) Environment where a capacitor is splattered with water or oil (2) Environment where a capacitor is exposed to direct sunlight (3) Environment where a capacitor is exposed to Ozone, ultraviolet rays or radiation (4) Environment where a capacitor exposed to corrosive gas (e.g. hydrogen sulfide, sulfur dioxide, chlorine. ammonia gas etc.) (5) Environment where a capacitor exposed to vibration or mechanical shock exceeding the specified limits. (6) Atmosphere change with causes condensation</p>
10	Others  Caution	<p>The products listed on this specification sheet are intended for use in general electronic equipment (AV equipment, telecommunications equipment, home appliances, amusement equipment, computer equipment, personal equipment, office equipment, measurement equipment, industrial robots) under a normal operation and use condition.</p> <p>The products are not designed or warranted to meet the requirements of the applications listed below, whose performance and/or quality require a more stringent level of safety or reliability, or whose failure, malfunction or trouble could cause serious damage to society, person or property. Please understand that we are not responsible for any damage or liability caused by use of the products in any of the applications below or for any other use exceeding the range or conditions set forth in this specification sheet. If you intend to use the products in the applications listed below or if you have special requirements exceeding the range or conditions set forth in this specification, please contact us.</p> <p>(1) Aerospace/Aviation equipment (2) Transportation equipment (electric trains, ships, etc. except automotive application) (3) Medical equipment (Excepting Pharmaceutical Affairs Law classification Class1, 2) (4) Power-generation control equipment (5) Atomic energy-related equipment (6) Seabed equipment (7) Transportation control equipment (8) Public information-processing equipment (9) Military equipment (10) Electric heating apparatus, burning equipment (11) Disaster prevention/crime prevention equipment (12) Safety equipment (13) Other applications that are not considered general-purpose applications</p> <p>When designing your equipment even for general-purpose applications, you are kindly requested to take into consideration securing protection circuit/device or providing backup circuits in your equipment.</p>

12. TAPE PACKAGING SPECIFICATION

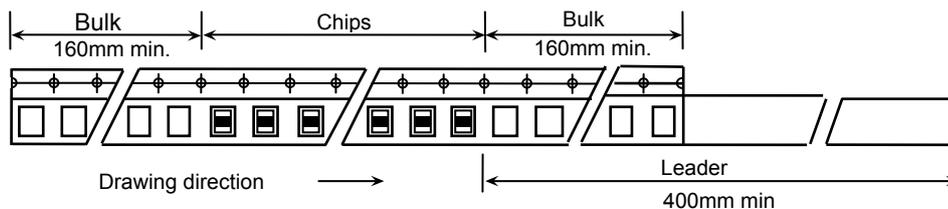
1. CONSTRUCTION AND DIMENSION OF TAPING

1-1. Dimensions of carrier tape

Dimensions of paper tape shall be according to Appendix 2, 3.

Dimensions of plastic tape shall be according to Appendix 4.

1-2. Bulk part and leader of taping



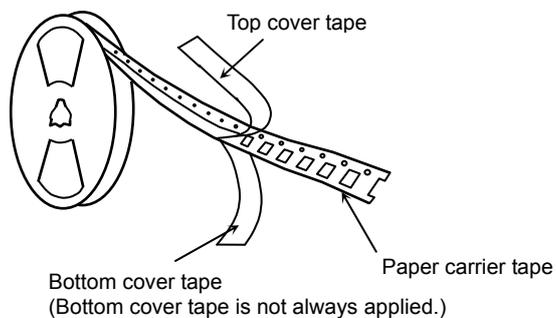
1-3. Dimensions of reel

Dimensions of Ø178 reel shall be according to Appendix 5, 6.

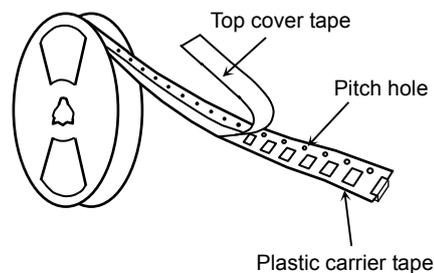
Dimensions of Ø330 reel shall be according to Appendix 7, 8.

1-4. Structure of taping

(a) Paper



(b) Plastic



2. CHIP QUANTITY

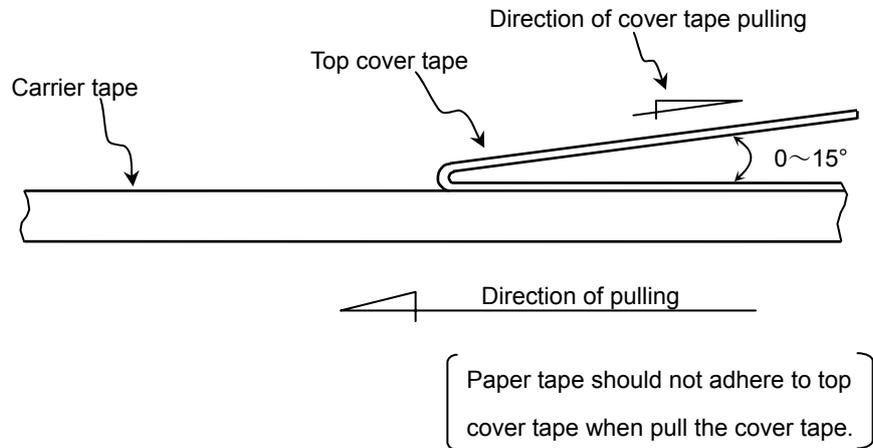
As for chip quantity and taping material of each product, please refer to detailed information on TDK web.

3. PERFORMANCE SPECIFICATIONS

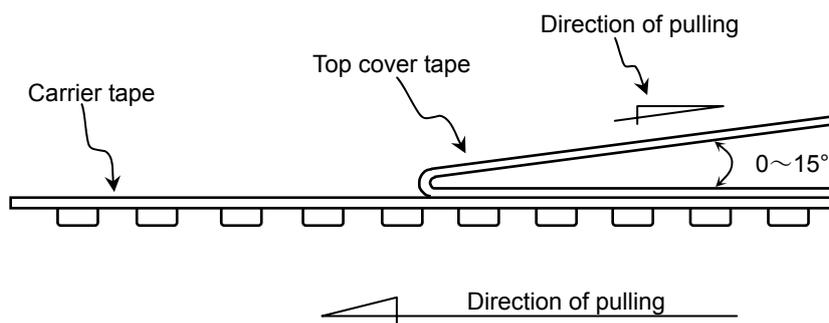
3-1. Fixing peeling strength (top tape)

0.05 - 0.7N. (See the following figure.)

〈Paper〉



〈Plastic〉



3-2. Carrier tape shall be flexible enough to be wound around a minimum radius of 30mm with components in tape.

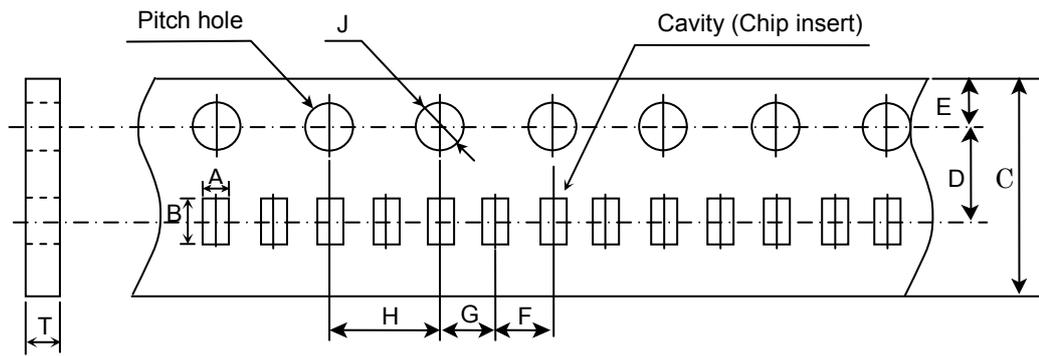
3-3. The missing of components shall be less than 0.1%

3-4. Components shall not stick to fixing tape.

3-5. The fixing tapes shall not protrude beyond the edges of the carrier tape not shall cover the sprocket holes.

Appendix 2

Paper Tape



(Unit : mm)

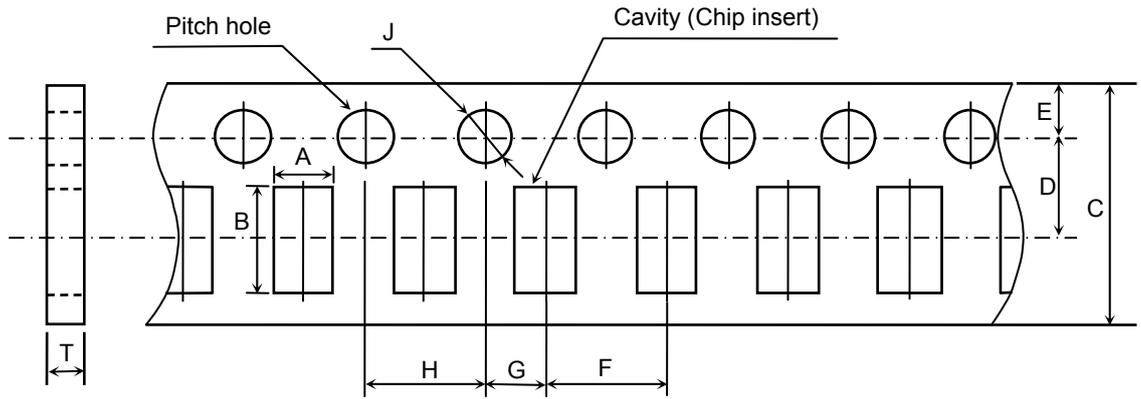
Symbol Type	A	B	C	D	E	F
CGA2 [CC0402]	(0.65)	(1.15)	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	2.00 ± 0.05

Symbol Type	G	H	J	T
CGA2 [CC0402]	2.00 ± 0.05	4.00 ± 0.10	∅ 1.50 ^{+0.10} ₀	0.60 ± 0.15

() Reference value.

Appendix 3

Paper Tape



(Unit : mm)

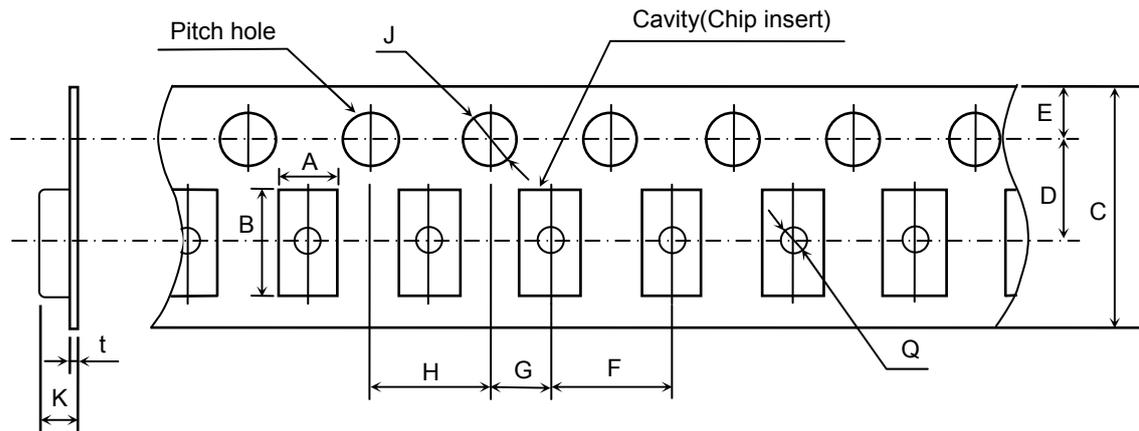
Symbol Type	A	B	C	D	E	F
CGA3 [CC0603]	(1.10)	(1.90)	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10
CGA4 [CC0805]	(1.50)	(2.30)				
CGA5 [CC1206]	(1.90)	(3.50)				

Symbol Type	G	H	J	T
CGA3 [CC0603]	2.00 ± 0.05	4.00 ± 0.10	∅ 1.50 $\begin{smallmatrix} +0.10 \\ 0 \end{smallmatrix}$	1.20 max.
CGA4 [CC0805]				
CGA5 [CC1206]				

() Reference value.

Appendix 4

Plastic Tape



(Unit : mm)

Symbol Type	A	B	C	D	E	F
CGA3 [CC0603]	(1.10)	(1.90)	8.00 ± 0.30	3.50 ± 0.05	1.75 ± 0.10	4.00 ± 0.10
CGA4 [CC0805]	(1.50)	(2.30)				
CGA5 [CC1206]	(1.90)	(3.50)				
CGA6 [CC1210]	(2.90)	(3.60)				
Symbol Type	G	H	J	K	t	Q
CGA3 [CC0603]	2.00 ± 0.05	4.00 ± 0.10	∅ 1.50 ^{+0.10} ₀	1.50 max.	0.60 max.	∅ 0.50 min.
CGA4 [CC0805]				2.50 max.		
CGA5 [CC1206]				3.40 max.		
CGA6 [CC1210]						

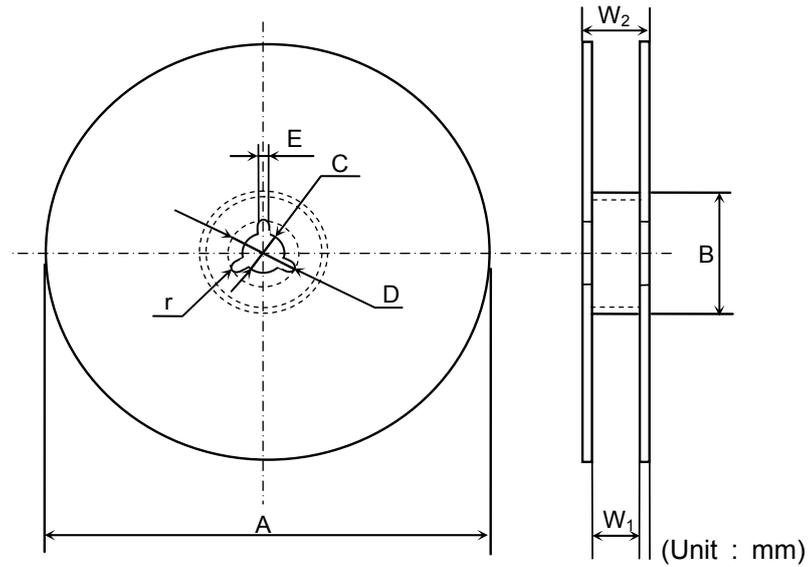
() Reference value.

* Applied to thickness, 2.5mm products.

Exceptionally no hole in the cavity is applied. Please inquire if hole in cavity is mandatory.

Appendix 5

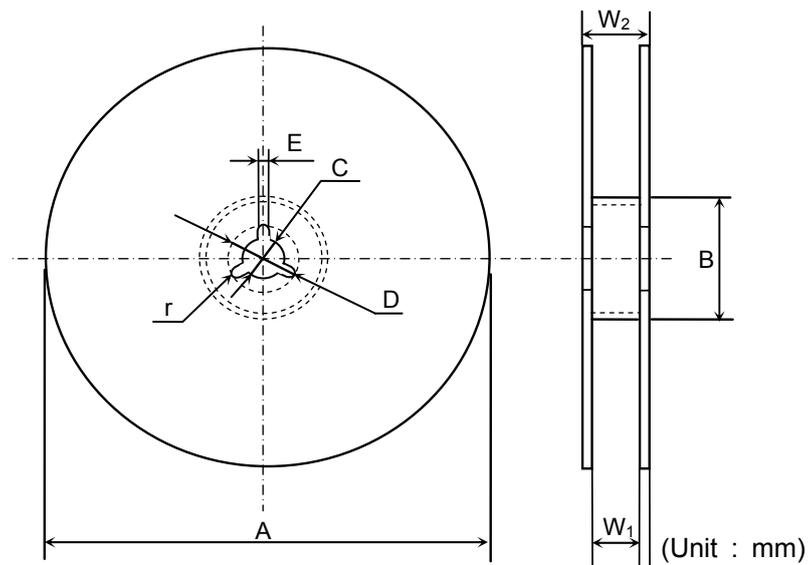
CGA2 [CC0402] ~ CGA6 [CC1210]
 (As for CGA6 type, any thickness of the item except 2.5mm)
 (Material: Polystyrene)



Symbol	A	B	C	D	E	W ₁
Dimension	Ø178 ± 2.0	Ø60 ± 2.0	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	9.0 ± 0.3
Symbol	W ₂	r				
Dimension	13.0 ± 1.4	1.0				

Appendix 6

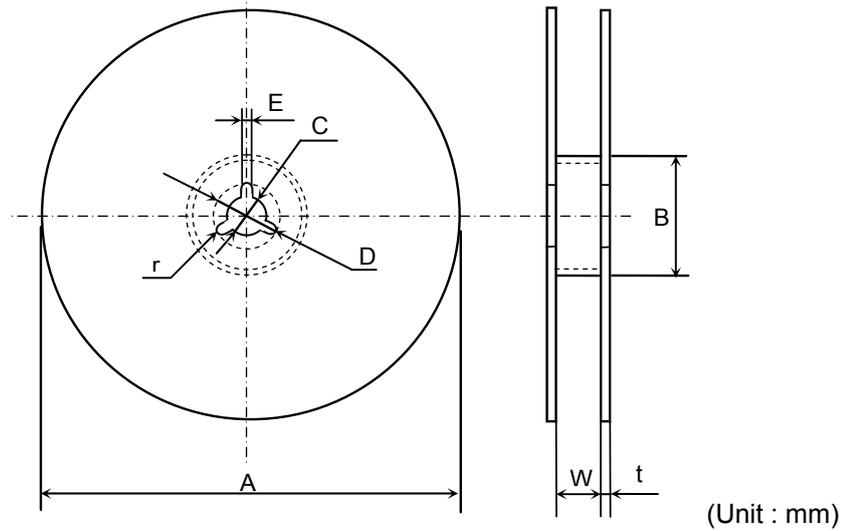
CGA6 [CC1210] ~ CGA9 [CC2220]
 (As for CGA6 type, applied to 2.5mm thickness products)
 (Material: Polystyrene)



Symbol	A	B	C	D	E	W ₁
Dimension	Ø178 ± 2.0	Ø60 ± 2.0	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	13.0 ± 0.3
Symbol	W ₂	r				
Dimension	17.0 ± 1.4	1.0				

Appendix 7

CGA2 [CC0402] ~ CGA6 [CC1210]
 (As for CGA6 type, any thickness of the item except 2.5mm)
 (Material: Polystyrene)

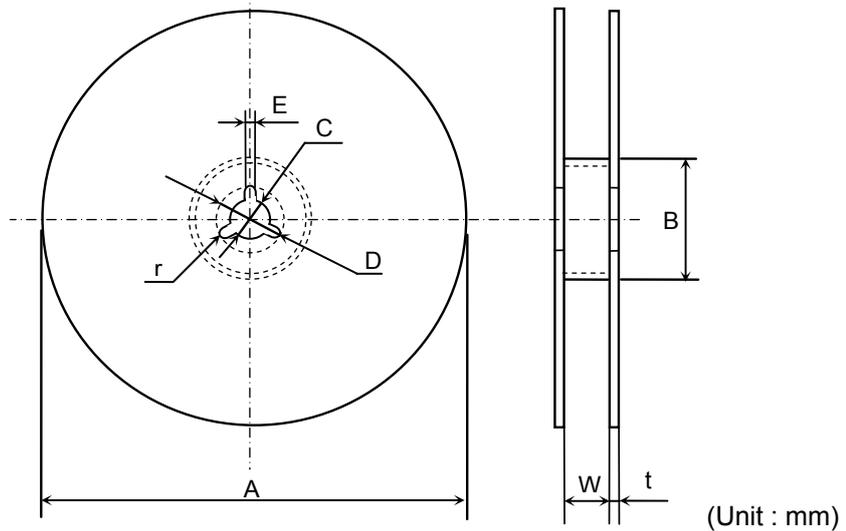


Symbol	A	B	C	D	E	W
Dimension	Ø382 max. (Nominal Ø330)	Ø50 min.	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	10.0 ± 1.5

Symbol	t	r
Dimension	2.0 ± 0.5	1.0

Appendix 8

CGA6 [CC1210] ~ CGA9 [CC2220]
 (As for CGA6 type, applied to 2.5mm thickness products)
 (Material: Polystyrene)



Symbol	A	B	C	D	E	W
Dimension	Ø382 max. (Nominal Ø330)	Ø50 min.	Ø13 ± 0.5	Ø21 ± 0.8	2.0 ± 0.5	14.0 ± 1.5

Symbol	t	r
Dimension	2.0 ± 0.5	1.0